



Roughing Cut

Cobalt High Speed Steel

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List 470

OSG COBALT HSS CC-RFE

SPEED FEED 1424	HSS-Co	BR	ROUGH FINISH	25°			WELDON FLAT	STUB	REG	LONG	PACKED 1 PIECE
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EDP Number		Diameter	Length of Cut	Overall Length	Shank Diameter	Number of Flutes
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)	
4709100	●	1/4	0.750	2.500	0.375	4
4709400	●	5/16	0.750	2.500	0.375	4
4709500	●	3/8	0.375	2.156	0.375	4
4709600	●	3/8	0.750	2.500	0.375	4
4709700	●	3/8	0.875	2.625	0.375	4
4700200	●	3/8	1.500	3.250	0.375	4
4700000	●	1/2	0.500	2.500	0.500	4
4700100	●	1/2	1.250	3.250	0.500	4
4700300	●	1/2	2.000	4.000	0.500	4
4700500	●	5/8	1.625	3.750	0.625	4
4700600	●	5/8	2.000	4.125	0.625	4
4700700	●	5/8	2.500	4.625	0.625	4
4700900	●	3/4	1.625	3.875	0.625	4
4701300	●	3/4	1.625	3.875	0.750	4
4701400	●	3/4	2.250	4.500	0.750	4
4701500	●	3/4	3.000	5.250	0.750	4
4701700	●	7/8	1.875	4.125	0.750	4
4702100	●	7/8	1.875	4.125	0.875	4
4701900	●	7/8	3.500	5.750	0.750	5
4710000	●	1	1.000	3.500	1.000	5
4710100	●	1	2.000	4.250	0.750	4
4716100	●	1	2.000	4.250	0.750	6
4710500	●	1	2.000	4.500	1.000	4
4710600	●	1	2.000	4.500	1.000	5
4716500	●	1	2.000	4.500	1.000	6
4710900	●	1	4.000	6.500	1.000	4
4716900	●	1	4.000	6.500	1.000	6
4711500	●	1-1/8	2.000	4.500	1.000	5
4712100	●	1-1/4	2.000	4.500	1.250	6
4712300	●	1-1/4	3.000	5.500	1.250	6
4712500	●	1-1/4	4.000	6.500	1.250	6
4713300	●	1-1/2	2.000	4.500	1.250	6
4713500	●	1-1/2	3.000	5.500	1.250	6
4713700	●	1-1/2	4.000	6.500	1.250	6
4713900	●	1-1/2	5.000	7.500	1.250	6
4720100	●	2	2.000	4.500	1.250	8
4726700	●	2	3.000	6.750	2.000	6
4726500	●	2	4.000	6.500	1.250	6
4720500	●	2	4.000	6.500	1.250	8
4726900	●	2	4.000	7.750	2.000	6
4720900	●	2	4.000	7.750	2.000	8
4727100	●	2	6.000	9.750	2.000	6
4721100	●	2	6.000	9.750	2.000	8
4727300	●	2	8.000	11.750	2.000	6
4721300	●	2	8.000	11.750	2.000	8

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings available upon request. 2" diameter shanks have combination drive.



P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium					
Low	Medium	High							6061	Casting			Inconel	6Al4V	~35 HRC	35-45 HRC	45-50 HRC
1010	1035	1045	1065	4140				4340	7075			(30 HRC)					
○	○	○	○	○	○	○	○	○	○	○			○				

○ Good ⊙ Best

